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# **2-Axis** Ultra Precision Inclinometer

Model: DWL-8500XY

Professional Digital

## Accuracy 1 arcsec. or 5µm/M

**Digi-Pas \*DWL-8500XY** is a **2-Axis Ultra Precision Inclinometer** with built-in Vibrometer, having resolution and **accuracy of 1 arcsec (5µm/M) and wide measuring range of 14400 arcsec** for ultra-precision levelling, angle, surface flatness and vibration measurements. It is capable of real-time wireless Bluetooth measuring & data logging when used with PC Sync Software/ Mobile Sync App.

This instrument is exceptionally engineered to greatly simplifying the task of professionals in installation, set-up and maintenance of very large-sized CNC machine, surface geometry profiling, analysis, characterization of precision machine, test/measuring instruments and alignment-sensitive equipment.

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Products tested by TÜV SÜD, SGS accredited body to comply with CE, FCC & RoHS, calibrated traceable to UKAS, JIS, NIST & DIN, and manufactured under SGS certified ISO quality standards:



# **2-Axis Ultra Precision Inclinometer**

## **Instrument Overview**

- 2-Axis colour graphic simultaneous display of leveling reading & surface geometry profile measurements
- Accuracy of 1 arcsec (≤ 5µm/M)
- Built-in Vibrometer for real-time vibration measurement
- Real-time digital & analogue display
- Wireless Bluetooth/USB connectivity for remote data logging & analysis
- 3-points contact base for stable surface-to-surface contact to prevent "rocking"

## **Instrument Features**



### 3D SURFACE GEOMETRY PROFILE GRAPH

Enable user to perform 3D surface flatness geometry measurement in 3-Dimentional visual graph when in synchronization with PC using Professional PC Sync software.



### ANGLE METER

Real-time colour graphic display for single/dual-axis digital & analogue angle measurements, data acquisition & logging on device LCD screen or PC monitor.



### VIBRO METER

Real-time colour graphic display for vibration measurement and data logging on device screen or PC monitor.



### ALTERNATE ZERO SETTING

Enable user to measure relative angles at a common plane with respect to a reference angle set to zero.



### ABSOLUTE LEVEL SETTING

Enables user to perform absolute symmetry readings for both "front" & "reverse" (180 degrees) positions of any measurement angle to determine zero datum with reference to center of gravity.



### WIRELESS SYNC

Bluetooth wireless sync to computer/tablet/smartphone for remote measurement, data acquisition, logging & analysis.



### TEMPERATURE COMPENSATED

The instrument/device is temperature compensated for the entire specified operating temperature range.

## **Technical Specification - DWL-8500XY**

Measurement Range (Single Axis Mode)	0.0 to 14400 arcsec (0.0000° to ± 4.0000°)		
Measurement Range (Dual Axis Mode)	0.0 to 7200 arcsec (0.0000° to ± 2.0000° )		
Resolution	1 arcsec (≤ 5µm/M)		
Accuracy	± 1 arcsec. at 0 ~ 1080 arcsec; ± 3 arcsec. at other angles.		
Repeatability	1 arcsec (≤ 5µm/M)		
Measurement Speed	≤ 5 Sec.		
Vibrometer (Relative g)	2.0		
Display	Colour TFT LCD		
Power Supply	4 x AAA 1.5V Batteries / USB Power source		
Material	PC ABS / Cast Iron / Titanium		
Connectivity	Bluetooth Industrial Class 1 (≤ 30 metres) & USB 2.0 Cable (≤ 5 metres)		
PC SYNC Software	Professional Edition (included)		
Operating Temperature	+10°C to +40°C (Calibrated for the entire temperature range)		
Storage Temperature	-20°C to +60°C		
Dimension (mm)	188 x 62 x 37		
Nett Weight (Approximate)	1150 gram		

Note : Product specification and appearance are subjected to change for improvement without prior notice.

## Accreditation

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DWL-8500XY instrument accuracy is verified by accredited 3rd party independent calibration & test bodies and National Metrology Centre traceable to SI standard and NIST, JIS, UKAS & DIN under CIPM MRA.

# Advantages of 2-Axis Ultra Precision Inclinometer

### **SPEED, PRECISION & EFFECTIVENESS**

Precision levelling, angle measurement/alignment and surface flatness profiling tasks essentially involve 2-dimensional planes rather than single-axis. Thus, 2-axis simultaneous display of surface plane angles readings are required to effectively guide engineers in adjusting precision object/machine to a targeted position accurately and speedily.

Digi-Pas<sup>®</sup> pioneered world's-first 2-axis simultaneous angles display instrument (U.S. patented) embedded with vibrometer which offers superior performance. It empowers engineers in eradicating constraints associated with using traditional single-axis 'bubble' or digital levels that require them to conduct those time-consuming tasks 'one axis at a time' with tedious trial-and-error iterations.

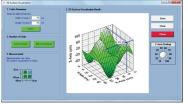
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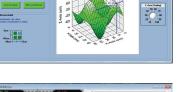
Authorised Distributors

# **Professional PC Sync Software**

Digi-Pas<sup>®</sup> Professional PC Sync is a 'plug & play' user-friendly interface software (embedded with National Instrument software) specifically designed for ultra-precision application to enable remote real-time measurement, user-definable data acquisition & logging through wireless Bluetooth connectivity/USB cable with DWL-8500XY 2-Axis Ultra Precision Inclinometer.

## PC Sync Software Features







### **3D Surface Flatness Graph**

- Enable 3D surface flatness geometry measurement, profiling and characterization •
- 3D visual graph and numeric data can be saved in Excel file

## SMART 2D BUBBLE<sup>®</sup>

Simultaneous graphical bull's eye (with auto range feature) and numeric display of 2-axis • angle/levelling measurement

Digi-Pas

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Clear indication of a plane surface's elevation point simplifies 2D alignment tasks



## Single-Axis & Dual-Axis Angle Graphs

- Line graph display and numerical readings for single-axis or dual-axis angle/levelling measurement
- Enables recording of machine's levelling status changes over a period of time





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amazon.co.uk

## VibroMeter Graph

- Numerical and graphical display of vibration magnitude and pattern/graph for effective assessment of vibration conditions
  - Fast sampling rate at 10ms (milliseconds) per data capture
  - Vibration data can be saved in Excel file for production yield improvement and scraps reduction analysis

### Single-Axis & Dual-Axis Angle Meters

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- Real-time single-axis or dual-axis angle/levelling measurement in graphical and . numerical display
- Large, easy-to-read display with units include arcsecond & mm/M

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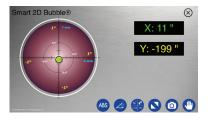


## **Professional Mobile Sync Apps**



The user-friendly Digi-Pas<sup>®</sup> Level Mobile Sync Apps can be easily installed in smartphone or tablet to fully utilize the remote wireless Bluetooth mobile connectivity to the Digi-Pas® DWL-8500XY 2-axis Ultra Precision Inclinometer, providing amazing user experience of 'one-man-operation' for machine installers to perform remote 2-axis simultaneous levelling & alignment task conveniently and speedily.

## **Android Apps Features**



### SMART 2D BUBBLE®

This feature enables user to view 2-axis angle/levelling measurement simultaneously in graphical bull's eye (with auto range feature) and numeric formats in arcsec & mm/M units.

Quality and productive works can be achieved by completely eliminating the hassles of levelling one-axis-at-a-time (trial-and-error) experienced when using conventional single-axis levels.



### Single-Axis & Dual-Axis Angle Meters

This feature enables user to view single-axis or dual-axis angle/levelling measurement in numerical and graphical display i.e. arcsecond & mm/M units.

### Features comparison

Feat	ures	Pc Sync Pro Edition	Mobile Sync Pro Edition	Mobile Sync Free Edition	
	3D Surface Flatness Graph	*			
٢	SMART 2D BUBBLE	*	×		
	Single-Axis Angle Meter		×	*	
	Dual-Axis Angle Meter	×	×		
Kasle	Single-Axis Angle Graph				
Angle	Dual-Axis Angle Graph	×			
W	Vibrometer Graph	*			
	USB Connectivity	*			
*	Bluetooth Connectivity	*	×	*	

## **PC System Requirements**

User's PC is recommended the following items to be installed for using the PC Sync Software:

Microsoft framework 3.5 for 32bit Windows OS or Microsoft framework 4.0 for 64bit Windows OS - Windows XP service pack 3 / Windows Vista / Windows 7

The following item are required:

- At least 1 GB Ram - At least 100MB free disk space on hard drive Microsoft Excel 2007 and above USB 2.0 Port Bluetooth adapter (For Bluetooth Connection)

### Supported Software Versions

- Android 4.0 Ice Cream Sandwich & 4.1 Jelly Bean - iOS 8.0 & above

Note: Please check for latest version at www.digipas.com



## **Applications :**

Authorised Distributor:





CMM Levellina (Metrology)





Machines





Railway & Transportation System



JCL-2-03999-99-002



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Digi-Pas<sup>®</sup> Years

Warranty

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